

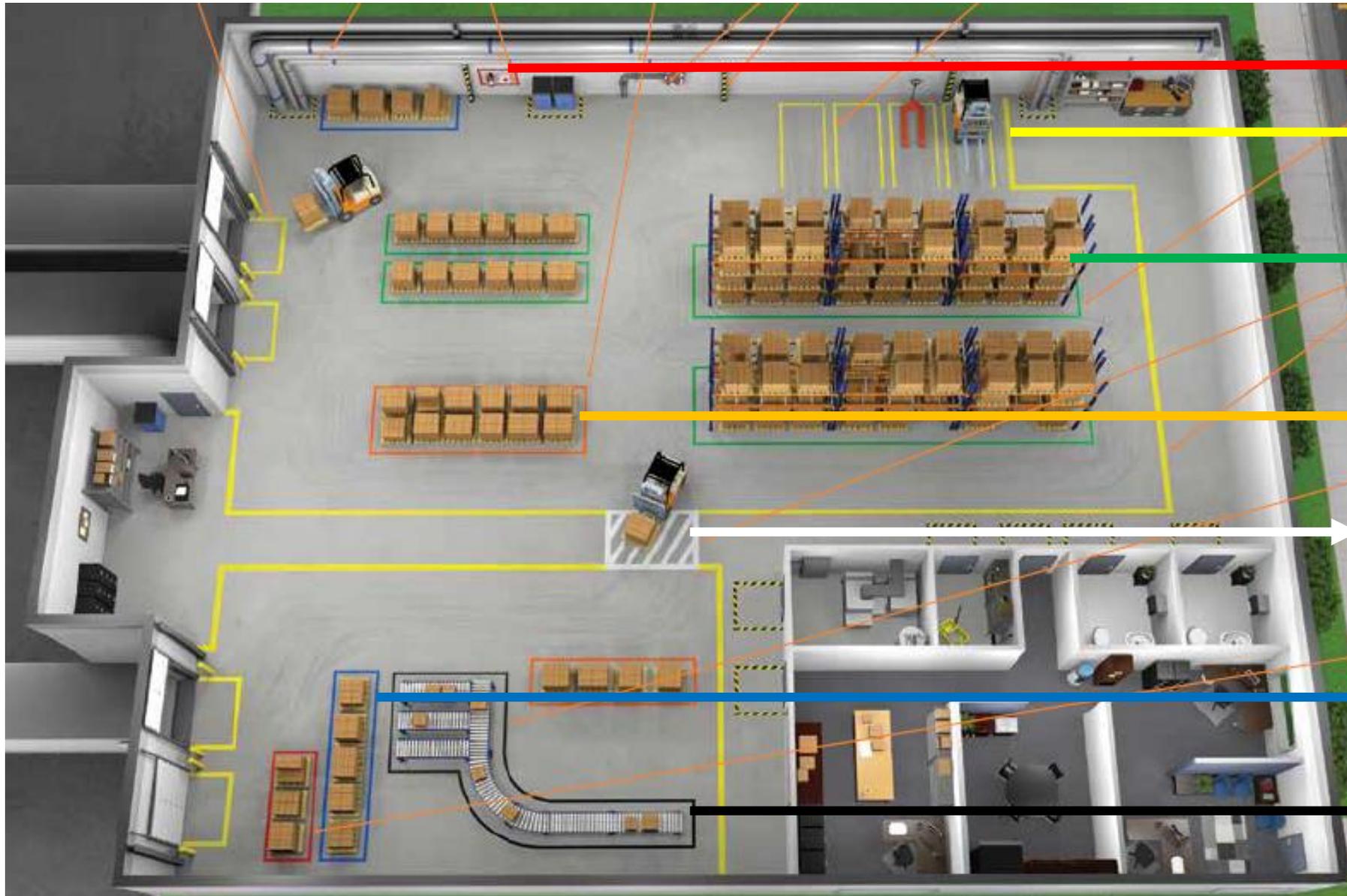
Looking for additional efficiency with 5S, 3M can help

3M™ Vinyl Tape 5S Color Coding Starter Pack The 5S visual management system helps make it easier to ensure your workplace is more organized, efficient, productive and safer. 3M's convenient pack of color coding vinyl tapes can get you started with 5S by providing floor marking and safety identification in a variety of vibrant colors that are locked into the vinyl for permanent high visibility.



Pattern	Color	Examples Where to Use
	Yellow	Aisles, walk-ways and traffic lanes, work cells
	Orange	Material or product inspection or temporary storage locations
	Red	Safety/first aid, defect/scrap area, red tag area
	Green	Materials and manufacturing, finished goods
	Blue	Materials and manufacturing, raw materials
	Black	Materials and manufacturing, work in progress
	Black/Yellow	Areas of potential health risks, extra caution needs to be taken
	Black/White	Areas to stay out of for operational purposes

Ejemplo de codificación con Metodología 5S



Primeros auxilios

Celda de trabajo

Productos terminados

Producto para inspeccionar

Área a dejar despejada por motivos operacionales.

Materias primas

Materiales en proceso de fabricación